

# PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

## HAAS, MORI SEIKI, FADAL & EXCEL CNC MACHINING, TURNING & MACHINE SHOP

**ONLINE BIDDING OPENS: WEDNESDAY, DECEMBER 5**

**ONLINE BIDDING CLOSES: WEDNESDAY, DECEMBER 12, 11:00 AM PST**

**ONSITE INSPECTION: TUESDAY, DECEMBER 11 FROM 9:00 AM TO 3:00 PM PST**

**LOCATION: 1398 POINSETTIA AVENUE, VISTA, CA**



HAAS, MORI SEIKI, EXCEL & FADAL CNC VERTICAL MACHINING & TURNING CENTERS, (2) MORI SEIKI ENGINE LATHES, VERTICAL MILL, BAND SAWS, SURFACE GRINDER, OPTICAL COMPARATOR, INSPECTION, FORKLIFT, OFFICES & RELATED ITEMS



**UNITED**

**ASSET SALES**

ROY GAMITYAN, AUCTIONEER

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### LOCATION:

1398 POINSETTIA AVE., VISTA, CA

### TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN WEDNESDAY DECEMBER 19. NO EXCEPTIONS. PREPPING, LOADING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER.

### BUYER'S PREMIUM:

18% FOR ALL ONLINE PURCHASES.

# CNC VERTICAL MACHINING CENTERS



**2004 HAAS VF-2SS**, TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 12,000 RPM SPINDLE, THROUGH SPINDLE COOLANT, INLINE DIRECT DRIVE SPINDLE, CAT 40 TAPER, 24 STATION SIDE MOUNT ATC, HIGH SPEED TOOL CHANGER, 20 HP, WIRED 4TH AXIS, CHIP AUGER SYSTEM, 1400 IPM, HIGH INTENSITY LIGHTING, HAAS CNC CONTROL, S/N 36260

**2005 HAAS VF-2SS**, TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 12,000 RPM SPINDLE, THROUGH SPINDLE COOLANT, INLINE DIRECT DRIVE SPINDLE, CAT 40 TAPER, 24 STATION SIDE MOUNT ATC, HIGH SPEED TOOL CHANGER, 20 HP, WIRED 4TH AXIS, CHIP AUGER SYSTEM, 1400 IPM, HIGH INTENSITY LIGHTING, HAAS CNC CONTROL, S/N 45713

**2006 HAAS VF-2SS**, TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 12,000 RPM SPINDLE, THROUGH SPINDLE COOLANT, INLINE DIRECT DRIVE SPINDLE, CAT 40 TAPER, 24 STATION SIDE MOUNT ATC, HIGH SPEED TOOL CHANGER, 20 HP, WIRED 4TH AXIS, CHIP AUGER SYSTEM, 1400 IPM, HIGH INTENSITY LIGHTING, HAAS CNC CONTROL, S/N 47061

**2002 HAAS VF-3B APC**, HAAS AUTO PALLET CHANGER, TRAVELS: 40" X 20" X 20", 48" X 18" TABLE, 10,000 RPM SPINDLE, 2-SPEED GEAR BOX, CAT 40 TAPER, 24 STATION SIDE MOUNT ATC, 20 HP, WIRED 4TH AXIS, CHIP AUGER SYSTEM, 1000 IPM, HIGH INTENSITY LIGHTING, HAAS CNC CONTROL, S/N 29823

**MORI SEIKI MV-55/50**, TRAVELS: 41" X 21" X 22", 55" X 21" TABLE, 4000 RPM SPINDLE, CAT 50 TAPER, 30 STATION SIDE MOUNT ATC, 15 HP, CHIP CONVEYOR, FLOOD COOLANT SYSTEM, UPGRADED FANUC MF-M4 CNC CONTROL, BOX WAYS, S/N 1657

**2007 EXCEL PMC-5T18**, TRAVELS: 20" X 16" X 18", 27" X 17" TABLE, 8000 RPM SPINDLE, NT 40 TAPER, 18 STATION SIDE MOUNT ATC, 7.5 HP, FANUC 21-M CNC CONTROL, S/N ES5T0797

**1992 FADAL 3016**, TRAVELS: 30" X 16" X 20", 39" X 16" TABLE, 10000 RPM SPINDLE, CAT 40 TAPER, 21 STATION ATC, 15 HP, FLOOD COOLANT SYSTEM, FADAL CNC 88 CONTROL, S/N 9208523

ONLINE BIDDING PROVIDED BY



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ROY GAMITYAN, AUCTIONEER

CA Bond# 63388305

## VERTICAL MILL

**POWER KONDIA FV-1**, 9" X 42" TABLE, VARIABLE SPEED, POWER FEED & KNEE, 50-4000 RPM, ACU-RITE XY DRO



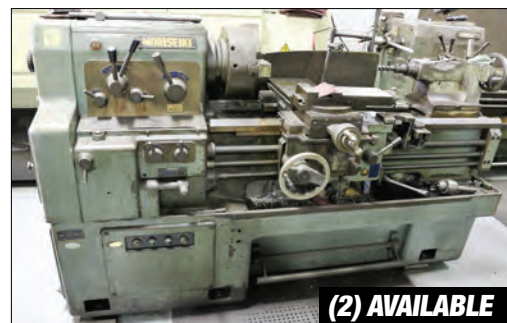
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## ENGINE LATHES

**MORI SEIKI M-850G**, GEARED HEAD GAP BED, 17" X 33" CC, 2" HOLE THRU, 5 HP, DRO, S/N 9196

**MORI SEIKI M-850**, 17" X 33" CC, 2" HOLE THRU, 5 HP, S/N 6524

**VICTOR S2060B**, 20" X 60" CC, 10 HP, NEWALL DP700 DRO, S/N 1110168651



(2) AVAILABLE

2005



2006



2007



2002

PALLET CHANGER



## CNC TURNING CENTERS

2004



### 4TH AXIS ROTARY TABLES

(4) HAAS HRT-210,  
8" CHUCK



2007

2004 HAAS TL-25, 10" 3 JAW CHUCK, 30" SWING, 14.5" SWING OVER CROSS SLIDE, 4" BAR CAPACITY, 33.5" BETWEEN SPINDLES, 12 POSITION TURRET, 43" CENTERS, 3400 RPM SPINDLE, 4000 PRM SUB SPINDLE, 6" SUB SPINDLE CHUCK, FULL C AXIS, LIVE TOOLING, 30 HP, VECTOR DUAL DRIVE, S/N 67214

2007 HAAS TL-15, 8" 3 JAW CHUCK 23" SWING, 9.5" SWING OVER CROSS SLIDE, 2" BAR CAPACITY, 17.5" BETWEEN SPINDLES, 12 POSITION TURRET, 2400 RPM SPINDLE, 4000 RPM SUB SPINDLE, FULL C AXIS, LIVE TOOLING, 20 HP, VECTOR DUAL DRIVE, S/N 3076784

2006 HAAS TL-15, 10" 3 JAW CHUCK, 23" SWING, 9.5" SWING OVER CROSS SLIDE, 2" BAR CAPACITY, 17.5" BETWEEN SPINDLES, 12 POSITION TURRET, 2400 RPM SPINDLE, 4000 PRM SUB SPINDLE, FULL C AXIS, LIVE TOOLING, 20 HP, VECTOR DUAL DRIVE, S/N 64914

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### FORKLIFT

TOYOTA MODEL 7FGCU20, 4,000 LB CAPACITY, LPG, S/N 93358



### SURFACE GRINDER

KENT KGS-618, 6" X 18" PERMANENT MAGNETIC CHUCK



### BAND SAWS

DOALL HORIZONTAL MODEL C916A, 9" X 16" CAPACITY

ROLLIN EF-1459 VERTICAL, 18.5" X 30" TABLE, PORTABLE



### INSPECTION, TOOLING & MISC ITEMS

DELTRONIC DH14 OPTICAL COMPARATOR, DAREX SP-2000 TOOL SHARPENER, SURFACE PLATE, ROCKWELL HARDNESS TESTER, S/N 4181, PALLET RACKING, PORT-A-COOL SWAMP COOLERS, TOOLING & RELATED ITEMS

